# NESSessities



# **NESS** Active light-ends removal system (NALD250)

## Cost-efficient and permanent increase of the flashpoint

Light-ends are continuously generated in thermal oil systems depending on the operating temperature and the type of oil. Basically: The higher the operating temperature, the more light-ends are formed. If the light-ends content increases, the flashpoint of the thermal oil decreases.

#### Decomposition Mineral oil Synthetic oil rate per year in % 1000.0 100.0 10.0 1.0 0.1 Temperature 240 260 280 200 220 320 in °C The diagram is based on standard oils

### Your advantages at a glance

- Increased safety
- · Reduction in operating costs
- · Less maintenance effort
- Quick amortization



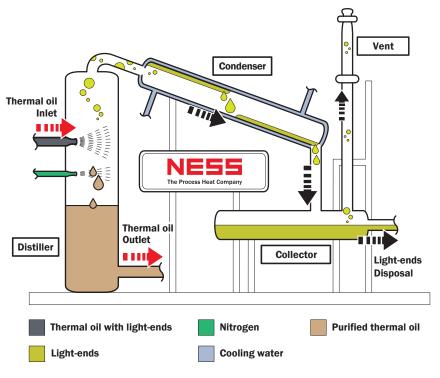
Light-ends evaporate and ignite even at low temperatures and may put operational safety at risk.

Functionality active light-ends removal system:

Light-ends removal for a safer and more effective plant

**#1** A permanently high flash point is safety relevant

**#2** Less light-ends means less downtime



## Focusing on your system for optimal light-ends removal

Most of the light-ends are generated in the heater and in the hot supply line. For a typical thermal oil system and a supply line temperature of 280 °C, the decomposition rate is 3.5% per year.

For 30,000 I of thermal oil, this amounts to 1,000 I per year. The light-ends removal system can be configured modularly and is available for thermal oil systems with oil volumes up to 400,000 I.

The NESS light-ends removal systems extract light-ends from thermal oil. As a result, the flash point is constantly maintained at a high level or, in case of a retrofitted system with used oil, the flash point is continously raised to a safe level. The NESS light-ends removal systems improve plant safety and reduce cavitation in pumps.

